

## Louisville Metro Air Pollution Control District 701 West Ormsby Avenue, Suite 303 Louisville, Kentucky 40203-3137



## 31 July 2018

# Federally Enforceable District Origin Operating Permit

|                                    |  | Staten                | nent of B                                 | asis   | o per umg r e  | · · · · · · · · · · · · · · · · · · ·   |
|------------------------------------|--|-----------------------|---|--|--|---|
| Source                             | : Advance Ready<br>Plant #5  | Mix Concrete In       | c. Owner                                  | r: A   | dvance Ready N   | Mix Concrete Inc.   |
|                                    | 6801 Enterprise  | Drive                 |   | 16   | 51 North Shelby  | Street  |
|                                    | Louisville, KY   |                       |   |  | ouisville, KY 40   |   |
|                                    | ,  |                       |   |  | ,  |   |
| Applic                             | eation Documents:  | See Table 8 in sect   | ion I                                     |  |  |   |
| Public                             | Comment Date:  | 06/30/2018            |   |  |  |   |
| Permit                             | ting Engineer:   | Martin J Hazelett     |   | Permit   | Number:  | O-1246-18-F   |
| Plant I                            | -  | SIC:                  | 3273                                      |  | NAICS:   | 327320  |
|                                    | ,  |                       |   |  |  |   |
| Introdu                            | uction:  |                       |   |  |  |   |
| below is all apple. This is lists. | major source threshold<br>icable requirements.<br>a standard FEDOOP<br>on County is classifi | d levels and to prove | ide method is action als                  | s of descriptions of the solution of the solut | etermining conting<br>ates the permit for the Pb), nitrogen di | ormat and equipment oxide (NO <sub>2</sub> ), carbon microns (PM <sub>10</sub> ); and |
| unclass                            |  | standard for particu  | •   |  |  | interons (FM $_{10}$ ), and s (PM $_{2.5}$ ) and partial                              |
|                                    |  | Permit Ap             | plication '                               | Туре:  |  |   |
|                                    | Initial issuance   | □ Mi                  | vision<br>ministrative<br>nor<br>mificant |  | ⊠ Per  | mit renewal   |
|                                    |  | Complia               | nce Sumn                                  | nary   |  |   |
|                                    | Compliance certification   | _                     |   |  | Compliance sche  |   |
|                                    | Source is out of complia   | nce                   |   | $\boxtimes$  | Source is operati  | ng in compliance  |

#### I. Source Information

- **1. Product Description:** Advance Ready Mix Plant #5 is a dry batch ready mix concrete plant.
- 2. **Process Description:** The dry components of concrete (cement, fly ash (cement supplement), sand, and aggregate) are measured and loaded with water into concrete ready mix/transit trucks and transported to offsite delivery locations.
- **3. Site Determination:** There are no other facilities that are contiguous or adjacent, but there are three (3) other ready mix plants under common control. The other three plants under common control are listed below:

Advance Ready Mix – Plant #1, 820 E. Water St., Louisville KY 40202 Advance Ready Mix – Plant #2, 201 Clay St., Louisville, KY 40402 Advance Ready Mix – Plant #3, 3098 Element Lane, Louisville, KY 40299

#### 4. Emission Unit Summary:

| Emission<br>Unit | <b>Equipment Description</b>               |  |
|------------------|--|--|
| U1               | Ready Mix Concrete Batch Plant (Truck Mix) |  |
| IA1              | Storage Tanks                              |  |
| IA2              | Water Heater                               |  |

**5. Fugitive Sources:** The fugitive sources that were identified by the source are uncontrolled portions of the Erie Strayer ready-mix unit.

#### **6.** Permit Revisions:

| Permit No.  | Public<br>Notice<br>Date | Issue<br>Date | Change<br>Type | Description/Scope   |
|-------------|--------------------------|---------------|----------------|---|
| 27840-13-F  | 3/2/2013                 | 5/18/2013     | Initial        | Initial Permit Issuance   |
| O-1246-15-F | 6/23/2015                | 7/24/2015     |                | $PM_{10} < 25$ tn/yr to be FEDOOP STAR Exempt   |
|             |                          |               |                | Removed TAC requirements  |
|             |                          |               | Admin          | Deleted non-applicable Permit Shield,<br>Off-Permit Document, and Alternative<br>Operating Scenario references. |
|             |                          |               |                | Added controlled and uncontrolled emission factors to clarify how to calculate emissions.                       |
| O-1246-18-F | 6/30/2018                | 7/31/2018     | Renewal        | Scheduled permit renewal  |

| Permit No. | Public<br>Notice<br>Date | Issue<br>Date | Change<br>Type | Description/Scope  |
|------------|--------------------------|---------------|----------------|--|
|            |                          |               | Admin          | Updated permit format, removed parts washer from permit (Insignificant activity), added 2.8 MMBtu/hr (indirect fired heat exchanger)- water heater, and batch admixture storage totes. |

## 7. Construction Permit History:

| Permit No. | Effective<br>Date | Description   |
|------------|-------------------|---|
| 42-97-C    | 02/24/1997        | Install Erie Strayer concrete transit mix batch plant |
| 189-03-C   | 04/29/2003        | Install Dust Collector C & W Model CP-35-219          |

## 8. Permit Renewal-Related Documents

| Document<br>Number | Date<br>Received | Description  |
|--------------------|------------------|--|
| 18299              | 3/18/2008        | FEDOOP Permit application  |
| 18296              | 11/29/2010       | Application AP-2608 Solvent Metal cleaning   |
| 52844              | 1/2/2013         | Application AP-100A change of ownership  |
| 59011              | 09/09/2013       | Application AP-100A STAR expempt   |
| 90917              | 03/01/2018       | Applications<br>AP-100A AP-100B AP-100C AP-100D AP-100E AP-100H AP-10<br>0J AP-100K                            |
| 91041              | 03/05/2018       | Request for certificate of authorization/existence   |
| 91082              | 03/07/2018       | Received certificate of authorization/existence  |
| 91256              | 03/21/2018       | Requested documentation from site visit discovery  |
| 91306              | 03/27/2018       | Follow up notes to the Advance Ready Mix Plant 5 (1246) site visit March 12, request updated AP 100B           |
| 91307              | 03/27/2018       | Response: Follow up notes to the Advance Ready Mix Plant 5 (1246) site visit March 12, request updated AP 100B |
| 91330              | 03/28/2018       | Response: Follow up notes to the Advance Ready Mix Plant 5 (1246) site visit March 12, request updated AP 100B |

| Document<br>Number | Date<br>Received | Description                                       |  |
|--------------------|------------------|---|--|
| 91842              | 05/02/2018       | Response: Additional information for water heater |  |
| 91843              | 05/02/2018       | Response: Advance Plant 5 water heater specs      |  |

## 9. Emission Summary:

| Pollutant       | District Calculated Actual<br>Emissions (ton/yr)<br>2011 Data | Pollutant that triggered<br>Major Source Status<br>(based on PTE) |
|-----------------|---|---|
| СО              | 0   | No  |
| NO <sub>x</sub> | 0   | No  |
| SO <sub>2</sub> | 0   | No  |
| $PM_{10}$       | 3.49  | Yes   |
| VOC             | 0.0019  | No  |
| Total HAPs      | 0   | No  |
| Single HAP      | 0   | No  |

| 10. | <b>Applicable</b> | Requiremen | ts |
|-----|-------------------|------------|----|
|     |                   |            |    |

| 40 CFR 60 | $\boxtimes$ | SIP             | 40 CFR 63 |
|-----------|-------------|-----------------|-----------|
| 40 CFR 61 | $\boxtimes$ | District Origin | Other     |

- **11. Referenced MACT Federal Regulations:** There are no MACT federal regulations for this source.
- **12. Referenced non-MACT Federal Regulations**: There are no non-MACT federal regulations for this source.

## II. Regulatory Analysis

**1. Acid Rain Requirements**: Advance Ready Mix is not subject to the Acid Rain Program.

- 2. Stratospheric Ozone Protection Requirements: Title VI of the CAAA regulates ozone depleting substances and requires a phase-out of their use. This rule applies to any facility that manufactures, sells, distributes, or otherwise uses any of the listed chemicals. Advance Ready Mix Plant #5 does not manufacture, sell, or distribute any of the listed chemicals. The source's use of listed chemicals is that in fire extinguishers, chillers, air conditioners and other HVAC equipment.
- **3. Prevention of Accidental Releases 112(r):** Advance Ready Mix Plant #5 does not manufacture, process, use, store, or otherwise handle one or more of the regulated substances listed in 40 CFR Part 68, Subpart F, and District Regulation 5.15, *Chemical Accident Prevention Provisions*, in a quantity in excess of the corresponding specified threshold amount.

## 4. Basis of Regulation Applicability

#### a. **Plantwide**

Advance Ready Mix - Plant #5 is a potential major source for the pollutant PM<sub>10</sub>. Regulation 2.17 – Federally Enforceable District Origin Operating Permits establishes requirements to limit the plant wide potential emission rates to below major source threshold levels and to provide methods of determining continued compliance with all applicable requirements.

Advance Ready Mix – Plant #5 requested a plant wide emission limit of 25 tons per year for the pollutant  $PM_{10}$ .

Regulations 5.00, 5.01, 5.20, 5.21, 5.22, and 5.23 (STAR Program) establishes requirements for environmental acceptability of toxic air contaminants (TACs) and the requirement to comply with all applicable emission standards. Advance Ready Mix – Plant #5 took the total plantwide limits of 25 tpy for criteria pollutants to be a FEDOOP STAR Exempt source.

Regulation 2.17, section 5.2, requires monitoring and record keeping to assure ongoing compliance with the terms and conditions of the permit. The owner or operator shall maintain all the required records for a minimum of 5 years and make the records readily available to the district upon request.

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Regulation 2.17, section 7.2, requires stationary sources for which a FEDOOP is issued to submit an Annual Compliance Certification by April 15, of the following calendar year. In addition, as required by Regulation 2.17, section 5.2, the source shall submit an Annual Compliance Report to show compliance with the permit, by March 1 of the following calendar year. Compliance reports and compliance certifications shall be signed by a responsible official and shall include a certification statement per Regulation 2.17, section 3.5.

#### b. **Emission Unit U1** – Ready Mix Concrete Batch Plant

i. **Equipment:** 

| Emission<br>Point | <b>Description</b>   | Applicable<br>Regulation | Basis for Applicability   |
|-------------------|--|--------------------------|---|
| E1                | Cement silo (split compartment),<br>Erie- Strayer, LPG/MG-11T<br>(capacity: 93 tons/hr)    |                          | Regulation 1.14 establishes<br>the requirements for the             |
| E2                | Fly ash silo (split compartment),<br>Erie- Strayer LPG/MG -11T<br>(capacity: 88 tons/hr)   |                          | control of fugitive particulate emissions for any source.           |
| E3                | Aggregate/sand weigh hopper [batcher] (capacity: 231 ton/hr)                               |                          | Regulation 7.08 establishes   |
| E4                | Cement/Fly ash weigh hopper [batcher] (capacity: 50 ton/hr)                                |                          | the requirements for PM emission from new                           |
| E5                | Truck Loadout (capacity: 281 ton/hr)   | 7.08                     | processes that commences<br>construction after<br>September 1, 1976 |
| E6                | Aggregate/sand stockpiles;<br>Aggregate/sand handling<br>[delivery to ground storage pile] |                          |   |
| E7                | Aggregate/sand handling; [front loader pile to conveyor fill hopper]                       |                          |   |
| E8                | Aggregate/sand batch transfer conveyor [to truck loadout] (capacity: 231 ton/hr)           |                          |   |
| E9                | Aggregate/Sand bins (4),<br>Erie-Strayer, LPG/MG -11T<br>(capacity: 231 ton/hr)            |                          |   |
| E10               | Unpaved Roads & Yard Areas   | 1.14                     |   |
| E11               | Aggregate/sand bin loading conveyor [exterior](capacity: 231 ton/hr)                       |                          |   |
| E12               | Aggregate/sand bin loading conveyor fill hopper [exterior] (capacity: 231 ton/hr)          | 7.08                     |   |

#### ii. Standards/Operating Limits

## 1) **Opacity**

- (a) Regulation 1.14, section 2.3 establishes standards for opacity.
- (b) Regulation 7.08, section 3.1.1 establishes an opacity standard of less than 20%, for processes that commenced construction after September 1, 1976

#### 2) $PM/PM_{10}$

- (a) Regulation 1.14, section 2.1 establishes work practice standards to prevent particulate matter from becoming airborne beyond the work site.
- (b) Regulation 2.17, section 5.1, allows the source to set a synthetic limit below the major source threshold. Source selected a synthetic limit of 25 ton/yr of the pollutant  $PM_{10}$  to remain below the threshold limit for a criteria pollutant.
- (c) The emission standard for PM at each emission point with a process throughput of greater than 30 ton/hr is determined in accordance with Regulation 7.08, section 3.1.2 as follows:

PM lb/hr limit = 17.31 (process weight ton/hr)<sup>0.16</sup>.

## **III.** Other Requirements

- **1. Temporary Sources:** The source did not request to operate any temporary facilities.
- **2. Short Term Activities:** The source did not report any short term activities.
- 3. Emissions Trading: N/A
- **4. Alternative Operating Scenarios**: The source did not request any alternative operating scenarios.
- **5. Compliance History:** There were no notices of violation issued to this facility.

#### 6. Calculation Methodology or Other Approved Method:

The owner or operator shall calculate emissions using emission factors and equations in this attachment unless other methods are approved in writing by the District.

### **Emission Unit U1: Ready Mix Concrete Batch Plant (Truck Mix)**

The tables supplied throughout the calculation methodology, list AP-42 emission factors, and those factors converted to lb pollutant/yd3 concrete. This is an example calculation as follows for E1 whose emission factors are based on ton cement, converting the AP-42 emission factor to PM10/yd3 concrete.

(EF lb PM10/ton cement)\*(ton cement/yd3 concrete) = (lb PM10/yd3 concrete) (0.47 lb PM10/ton cement)\*(0.2455 ton cement/yd3 concrete) = (0.1154 lb PM10/yd3 concrete)

## Emission Factor conversion to ton composite/yd<sup>3</sup> concrete

| Concrete composition: | lbs composite/<br>yd³ concrete | ton composite/ yd <sup>3</sup> concrete |
|-----------------------|--------------------------------|---|
| Density               | 4024                           | 2.012                                   |
| Aggregate             | 1865                           | 0.933                                   |
| Sand                  | 1428                           | 0.714                                   |
| Cement+Sup.           | 564                            | 0.282                                   |
| Water                 | 167                            | 0.083                                   |
| Total                 | 4024                           | 2.012                                   |
| lb cement             | 491                            | 0.2455                                  |
| cement Supplement     |                                |   |
| (fly ash)             | 73                             | lbs/yard                                |

## **Emission Factors for Cement silo filling (E1)**

|                       | Uncontrolled                                |  |                | Controlled <sup>1</sup>                     |  |                |
|-----------------------|---|--|----------------|---|--|----------------|
| Criteria<br>Pollutant | AP-42 Emission<br>Factor<br>(lb/ton cement) | AP-42 EF<br>converted<br>(lb/yd <sup>3</sup><br>concrete) <sup>2</sup> | EF Source      | AP-42 Emission<br>Factor<br>(lb/ton cement) | AP-42 EF<br>converted<br>(lb/yd <sup>3</sup><br>concrete) <sup>2</sup> | EF Source      |
| PM                    | 0.73  | 0.1792   | AP-42, 11.12-2 | 0.00099                                     | 0.0002   | AP-42, 11.12-2 |
| PM10                  | 0.47  | 0.1154   | AP-42, 11.12-2 | 0.00034                                     | 8.35E-05   | AP-42, 11.12-2 |
| PM2.5 <sup>3</sup>    | 0.47  | 0.1154   | See footnote 3 | 0.00034                                     | 8.35E-05   | See footnote 3 |
| Arsenic               | 1.68E-06                                    | 4.12E-07   | AP-42, 11.12-8 | 4.24E-09                                    | 1.04E-09   | AP-42, 11.12-8 |
| Beryllium             | 1.79E-08                                    | 4.39E-09   | AP-42, 11.12-8 | 4.86E-10                                    | 1.19E-10   | AP-42, 11.12-8 |

<sup>1</sup> The controlled emission factors for Cadmium and total Phosphorus were calculated using the District default baghouse efficiency of 98%; controlled EF = (uncontrolled EF) \* (1-0.98)

<sup>2</sup> AP-42 Emission Factors are converted to (lb pollutant/yd3 concrete) for ease in calculation.

<sup>3</sup> In the absence of a determined PM<sub>2.5</sub> emission factor, the District assumes the PM<sub>2.5</sub> emission factor equals PM<sub>10</sub>

|                       | Uncontrolled                                |  |                | Controlled <sup>1</sup>                     |  |                |
|-----------------------|---|--|----------------|---|--|----------------|
| Criteria<br>Pollutant | AP-42 Emission<br>Factor<br>(lb/ton cement) | AP-42 EF<br>converted<br>(lb/yd <sup>3</sup><br>concrete) <sup>2</sup> | EF Source      | AP-42 Emission<br>Factor<br>(lb/ton cement) | AP-42 EF<br>converted<br>(lb/yd <sup>3</sup><br>concrete) <sup>2</sup> | EF Source      |
| Cadmium               | 2.34E-07                                    | 5.74E-08   | AP-42, 11.12-8 | 4.68E-09                                    | 5.74E-08   | AP-42, 11.12-8 |
| Total<br>Chromium     | 2.52E-07                                    | 6.19E-08   | AP-42, 11.12-8 | 2.90E-08                                    | 7.12E-09   | AP-42, 11.12-8 |
| Lead                  | 7.36E-07                                    | 1.81E-07   | AP-42, 11.12-8 | 1.09E-07                                    | 2.68E-08   | AP-42, 11.12-8 |
| Manganese             | 2.02E-04                                    | 4.96E-05   | AP-42, 11.12-8 | 1.17E-07                                    | 2.87E-08   | AP-42, 11.12-8 |
| Nickel                | 1.76E-05                                    | 4.32E-06   | AP-42, 11.12-8 | 4.18E-08                                    | 1.03E-08   | AP-42, 11.12-8 |
| Total<br>Phosphorus   | 1.18E-05                                    | 2.90E-06   | AP-42, 11.12-8 | 2.36E-07                                    | 2.90E-06   | AP-42, 11.12-8 |

## Emission Factors for Fly ash silo filling (E2)

|                       |   | Uncontrolled <sup>4</sup>                  |                |  | Controlled                                 |                |  |
|-----------------------|---|--|----------------|--|--|----------------|--|
| Criteria<br>Pollutant | AP-42<br>Emission<br>Factor<br>(lb/ton fly ash) | AP-42 EF<br>converted (lb/yd³<br>concrete) | EF Source      | AP-42 Emission<br>Factor<br>(lb/ton fly ash) | AP-42 EF<br>converted<br>(lb/yd3 concrete) | EF Source      |  |
| PM                    | 3.14  | 0.1146                                     | AP-42, 11.12-2 | 0.0089                                       | 0.0003                                     | AP-42, 11.12-2 |  |
| PM10                  | 1.1   | 0.0402                                     | AP-42, 11.12-2 | 0.0049                                       | 1.79E-04                                   | AP-42, 11.12-2 |  |
| PM2.5 <sup>5</sup>    | 1.1   | 0.0402                                     | See footnote 5 | 0.0049                                       | 1.79E-04                                   | See footnote 5 |  |
| Arsenic               | 5.00E-05  | 1.83E-06                                   | AP-42, 11.12-8 | 1.00E-06                                     | 3.65E-08                                   | AP-42, 11.12-8 |  |
| Beryllium             | 4.52E-06  | 1.65E-07                                   | AP-42, 11.12-8 | 9.04E-08                                     | 3.30E-09                                   | AP-42, 11.12-8 |  |
| Cadmium               | 9.90E-09  | 3.61E-10                                   | AP-42, 11.12-8 | 1.98E-10                                     | 7.23E-12                                   | AP-42, 11.12-8 |  |
| Total<br>Chromium     | 6.10E-05  | 2.23E-06                                   | AP-42, 11.12-8 | 1.22E-06                                     | 4.45E-08                                   | AP-42, 11.12-8 |  |
| Lead                  | 2.60E-05  | 9.49E-07                                   | AP-42, 11.12-8 | 5.20E-07                                     | 1.90E-08                                   | AP-42, 11.12-8 |  |
| Manganese             | 1.28E-05  | 4.67E-07                                   | AP-42, 11.12-8 | 2.56E-07                                     | 9.34E-09                                   | AP-42, 11.12-8 |  |
| Nickel                | 1.14E-04  | 4.16E-06                                   | AP-42, 11.12-8 | 2.28E-06                                     | 8.32E-08                                   | AP-42, 11.12-8 |  |
| Total<br>Phosphorus   | 1.77E-04  | 6.46E-06                                   | AP-42, 11.12-8 | 3.54E-06                                     | 1.29E-07                                   | AP-42, 11.12-8 |  |
| Selenium              | 3.62E-06  | 1.32E-07                                   | AP-42, 11.12-8 | 7.24E-08                                     | 2.64E-09                                   | AP-42, 11.12-8 |  |

<sup>4</sup> The uncontrolled emission factors for  $\,$  fly ash silo filling (E2) were calculated using the District default baghouse efficiency of 98%; uncontrolled EF = (controlled EF)/(1-0.98)

<sup>5</sup>In the absence of a determined PM<sub>2.5</sub> emission factor, the District assumes the PM<sub>2.5</sub> emission factor equals PM<sub>10</sub>

- E1 lb pollutant = (ton cement) \* E1 EF (lb pollutant/ton cement)
- E1 lb pollutant = (concrete yds<sup>3</sup>) \* E1 EF (lb pollutant/concrete yds<sup>3</sup>)
- E2 lb pollutant = (ton fly ash) \* E2 EF (lb pollutant/ton fly ash)
- E2 lb pollutant = (concrete yds<sup>3</sup>) \* E2 EF (lb pollutant/concrete yds<sup>3</sup>)

#### Emission Factors for E3, E6, E7, E8, E9, E11, and E12

|   | PM Uncontrolled  |  | PM <sub>10</sub> Unc                                      |   |                |
|---|--|--|---|---|----------------|
| Criteria Pollutant                            | AP-42<br>Emission<br>Factor (lb<br>PM/ton<br>material) | AP-42 EF<br>converted<br>(lb PM/yd³<br>concrete) | AP-42<br>Emission<br>Factor (lb<br>PM10/ton<br>material)1 | AP-42 EF<br>converted<br>(lb<br>PM10/yd <sup>3</sup><br>concrete) | EF Source      |
| Weigh hopper (E3)                             | 0.0048   | 0.0079   | 0.00280   | 0.0046  | AP-42, 11.12-2 |
| Aggregate transfer (E6, E7, E8, E9, E11, E12) | 0.0069   | 0.0064   | 0.00330   | 0.0031  | AP-42, 11.12-2 |
| Sand transfer (E6, E7, E8, E9, E11, E12)      | 0.0021   | 0.0015   | 0.00099   | 0.0007  | AP-42, 11.12-2 |

PM and PM<sub>10</sub> per ton material defined as follows per AP-42:

Weigh hopper material = (sand + aggregate) in tons

Aggregate transfer = aggregate in tons

Sand transfer = sand in tons

- E3 lb pollutant = (ton material) \* EF (lb PM/ton material)
- E3 lb pollutant/yr = (concrete  $yds^3/yr$ ) \* EF (lb pollutant/concrete  $yds^3$ )
- E6 Aggregate (SCC 3-05-011-21) Delivery to ground storage pile
- E7 Aggregate (SCC 3-05-011-21) from ground storage to A/S bin loading conveyor fill hopper
- E6 Sand (SCC 3-05-011-22) Delivery to ground storage pile
- E7 Sand (SCC 3-05-011-22) from ground storage to A/S bin loading conveyor fill hopper
- E7 lb pollutant/yr = 2\*[(ton sand/yr) \* EF (lb pollutant/ton sand) + (ton aggregate/yr) \* EF (lb pollutant/ton aggregate)]
- E7 lb pollutant/yr = 2\*[(concrete yds<sup>3</sup>/yr) \* EF Sand Transfer (lb pollutant/concrete yds<sup>3</sup>) + (concrete yds<sup>3</sup>/yr) \* EF Aggregate Transfer (lb pollutant/concrete yds<sup>3</sup>)]
- E8 Aggregate/sand transfer conveyor (Weigh hopper conveyer to truck load out)
- E8 lb pollutant/yr = [(ton sand/yr) \* EF (lb pollutant/ton sand) + (ton aggregate/yr) \* EF (lb pollutant/ton aggregate)]
- E8 lb pollutant/yr = (concrete yds<sup>3</sup>/yr) \* EF Sand Transfer (lb pollutant/concrete yds<sup>3</sup>) + (concrete yds<sup>3</sup>/yr) \* EF Aggregate Transfer (lb pollutant/concrete yds<sup>3</sup>)
- E9 A/S transfer to weigh hopper
- E9 lb pollutant/yr = [(ton sand/yr) \* EF (lb pollutant/ton sand) + (ton aggregate/yr) \* EF (lb pollutant/ton aggregate)]
- E9 lb pollutant/yr = (concrete yds<sup>3</sup>/yr) \* EF Sand Transfer (lb pollutant/concrete yds<sup>3</sup>) + (concrete yds<sup>3</sup>/yr) \* EF Aggregate Transfer (lb pollutant/concrete yds<sup>3</sup>)

- E11 Aggregate (SCC 3-05-011-04) Transfer to elevated storage
- E11 Sand (SCC 3-05-011-05) Transfer to elevated storage
- E11 lb pollutant/yr = [(ton sand/yr) \* EF (lb pollutant/ton sand) + (ton aggregate/yr) \* EF (lb pollutant/ton aggregate)]
- E11 lb pollutant/yr = (concrete yds<sup>3</sup>/yr) \* EF Sand Transfer (lb pollutant/concrete yds<sup>3</sup>) + (concrete yds<sup>3</sup>/yr) \* EF Aggregate Transfer (lb pollutant/concrete yds<sup>3</sup>)
- E12 Aggregate (SCC 3-05-011-23) Transfer to conveyor via fill hopper
- E12 Sand (SCC 3-05-011-24) Transfer to conveyor via fill hopper
- E12 lb pollutant/yr = [(ton sand/yr) \* EF (lb pollutant/ton sand) + (ton aggregate/yr) \* EF (lb pollutant/ton aggregate)]
- E12 lb pollutant/yr = (concrete yds<sup>3</sup>/yr) \* EF Sand Transfer (lb pollutant/concrete yds<sup>3</sup>) + (concrete yds<sup>3</sup>/yr) \* EF Aggregate Transfer (lb pollutant/concrete yds<sup>3</sup>)

E4: Cement/Fly ash weigh hopper [batcher]<sup>6</sup>

|                    | Uncontrolled   |   | Controlled   |   |                |
|--------------------|--|---|--|---|----------------|
| Criteria Pollutant | AP-42 Emission Factor (lb pollutant/ton cement + supplement) | AP-42 EF<br>converted (lb<br>pollutant/yd³<br>concrete) | AP-42 Emission Factor (lb pollutant/ton cement + supplement) | AP-42 EF<br>converted (lb<br>pollutant/yd³<br>concrete) | EF Source      |
| PM                 | 1.118  | 0.3153  | 0.098  | 0.0276  | AP-42, 11.12-2 |
| PM10               | 0.31   | 0.0874  | 0.0263   | 0.0074  | AP-42, 11.12-2 |
| PM2.5 <sup>7</sup> | 0.31   | 0.0874  | 0.0263   | 0.0074  | See footnote 7 |
| Arsenic            | 1.22E-05   | 3.44E-06  | 6.02E-07   | 1.70E-07  | AP-42, 11.12-8 |
| Beryllium          | 2.44E-07   | 6.88E-08  | 1.04E-07   | 2.93E-08  | AP-42, 11.12-8 |
| Cadmium            | 3.42E-08   | 9.64E-09  | 9.06E-09   | 2.55E-09  | AP-42, 11.12-8 |
| Total Chromium     | 1.14E-05   | 3.21E-06  | 4.10E-06   | 1.16E-06  | AP-42, 11.12-8 |
| Lead               | 3.62E-06   | 1.02E-06  | 1.53E-06   | 4.31E-07  | AP-42, 11.12-8 |
| Manganese          | 6.12E-05   | 1.73E-05  | 2.08E-05   | 5.87E-06  | AP-42, 11.12-8 |
| Nickel             | 1.19E-05   | 3.36E-06  | 4.78E-06   | 1.35E-06  | AP-42, 11.12-8 |
| Total Phosphorus   | 3.84E-05   | 1.08E-05  | 1.23E-05   | 3.47E-06  | AP-42, 11.12-8 |
| Selenium           | 2.62E-06   | 7.39E-07  | 1.13E-07   | 3.19E-08  | AP-42, 11.12-8 |

E4 lb pollutant/yr = (ton cement + supplement)/yr \* EF (lb pollutant/ton cement + supplement) E4 lb pollutant/yr = (concrete yds<sup>3</sup>/yr) \* EF (lb pollutant/concrete yds<sup>3</sup>)

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<sup>6</sup> Without specified emission factors for cement/fly ash weigh hopper [batcher], the truck loadout (truck mix) emission factors are applied.

<sup>7</sup>In the absence of a determined PM<sub>2.5</sub> emission factor, the District assumes the PM<sub>2.5</sub> emission factor equals PM<sub>10</sub>

E5: Truck loading (truck mix) (SCC 3-05-011-10)

|                    | Uncontrolled   |   | Controlled   |   |                |
|--------------------|--|---|--|---|----------------|
| Criteria Pollutant | AP-42 Emission<br>Factor (lb<br>pollutant/ton<br>cement +<br>supplement) | AP-42 EF<br>converted (lb<br>pollutant/yd³<br>concrete) | AP-42 Emission Factor (lb pollutant/ton cement + supplement) | AP-42 EF<br>converted (lb<br>pollutant/yd³<br>concrete) | EF Source      |
| PM                 | 1.118  | 0.3153  | 0.098  | 0.0276  | AP-42, 11.12-2 |
| PM10               | 0.31   | 0.0874  | 0.0263   | 0.0074  | AP-42, 11.12-2 |
| PM2.5 <sup>8</sup> | 0.31   | 0.0874  | 0.0263   | 0.0074  | See footnote 8 |
| Arsenic            | 1.22E-05   | 3.44E-06  | 6.02E-07   | 1.70E-07  | AP-42, 11.12-8 |
| Beryllium          | 2.44E-07   | 6.88E-08  | 1.04E-07   | 2.93E-08  | AP-42, 11.12-8 |
| Cadmium            | 3.42E-08   | 9.64E-09  | 9.06E-09   | 2.55E-09  | AP-42, 11.12-8 |
| Total Chromium     | 1.14E-05   | 3.21E-06  | 4.10E-06   | 1.16E-06  | AP-42, 11.12-8 |
| Lead               | 3.62E-06   | 1.02E-06  | 1.53E-06   | 4.31E-07  | AP-42, 11.12-8 |
| Manganese          | 6.12E-05   | 1.73E-05  | 2.08E-05   | 5.87E-06  | AP-42, 11.12-8 |
| Nickel             | 1.19E-05   | 3.36E-06  | 4.78E-06   | 1.35E-06  | AP-42, 11.12-8 |
| Total Phosphorus   | 3.84E-05   | 1.08E-05  | 1.23E-05   | 3.47E-06  | AP-42, 11.12-8 |
| Selenium           | 2.62E-06   | 7.39E-07  | 1.13E-07   | 3.19E-08  | AP-42, 11.12-8 |

E5 lb pollutant/yr = (ton cement + supplement)/yr \* EF (lb pollutant/ton cement + supplement) E5 lb pollutant/yr = (concrete  $yds^3/yr$ ) \* EF (lb pollutant/concrete  $yds^3$ )

### **E13 Water Heater Emission Factors**

| Emission Source | Pollutant       |              | mission Factor | Emission Factor               |
|-----------------|-----------------|--------------|----------------|-------------------------------|
| Zimssion source | 1 onumit        | Uncontrolled | Controlled     | Source                        |
|                 | $NO_X$          | 100          | 100            | AP-42, 1.4-1                  |
|                 | СО              | 84           | 84             | AP-42, 1.4-1                  |
|                 | PM              | 0.52         | 0.52           | Roy Huntley, EPA <sup>9</sup> |
| E13             | $PM_{10}$       | .0.32        | 0.32           | Roy Huntley, EPA <sup>9</sup> |
|                 | $\mathrm{SO}_2$ | 0.6          | 0.6            | AP-42, 1.4-2                  |
|                 | VOC             | 5.5          | 5.5            | AP-42, 1.4-2                  |
|                 | NH <sub>3</sub> | 3.2          | 3.2            | EPA WebFIRE                   |

<sup>8</sup> In the absence of a determined  $PM_{2.5}$  emission factor, the District assumes the  $PM_{2.5}$  emission factor equals  $PM_{10}$ 

<sup>9</sup> The revised PM emission factors are from: "EPA's Emission Inventory and Analysis Group guidance 3/30/2012".

 $E = (X) * (EF lb/10^6 scf) * (1 ton/2000 lb.)$ 

Where: E = emissions (tons)

X = the amount of natural gas combusted (10<sup>6</sup> scf) [AP-42 EF (lb/MMBtu) converted to (lb/10<sup>6</sup> scf) natural gas combusted]

## **E13: Water Heater Emission Factors**

| Emission | Individual HAP/TAC     | CAS        | Natural Gas Er<br>(lb/10 <sup>6</sup> scf natural |            | Emission      |
|----------|------------------------|------------|---|------------|---------------|
| Source   | Individual II/II/I/I   |            | Uncontrolled                                      | Controlled | Factor Source |
|          | 2-Methylnaphthalene    | 91-57-6    | 2.40E-05  | 2.40E-05   | AP-42, 1.4-3  |
|          | 3-Methylchloranthrene  | 56-49-5    | 1.80E-06  | 1.80E-06   | AP-42, 1.4-3  |
|          | DMBA                   | 57-97-6    | 1.60E-05  | 1.60E-05   | AP-42, 1.4-3  |
|          | Acenaphthene           | 83-32-9    | 1.80E-06  | 1.80E-06   | AP-42, 1.4-3  |
|          | Acenaphthylene         | 208-96-8   | 1.80E-06  | 1.80E-06   | AP-42, 1.4-3  |
|          | Anthracene             | 120-12-7   | 2.40E-06  | 2.40E-06   | AP-42, 1.4-3  |
|          | Benz(a)anthracene      | 56-55-3    | 1.80E-06  | 1.80E-06   | AP-42, 1.4-3  |
|          | Benzene                | 71-43-2    | 2.10E-03  | 2.10E-03   | AP-42, 1.4-3  |
|          | Benzo(a)pyrene         | 50-32-8    | 1.20E-06  | 1.20E-06   | AP-42, 1.4-3  |
|          | Benzo(b)fluoranthene   | 205-99-2   | 1.80E-06  | 1.80E-06   | AP-42, 1.4-3  |
|          | Benzo(g,h,i)perylene   | 191-24-2   | 1.20E-06  | 1.20E-06   | AP-42, 1.4-3  |
|          | Benzo(k)fluoranthene   | 205-82-3   | 1.80E-06  | 1.80E-06   | AP-42, 1.4-3  |
|          | Chrysene               | 218-01-9   | 1.80E-06  | 1.80E-06   | AP-42, 1.4-3  |
|          | Dibenzo(a,h)anthracene | 53-70-3    | 1.20E-06  | 1.20E-06   | AP-42, 1.4-3  |
| E13      | Dichlorobenzene        | 25321-22-6 | 1.20E-03  | 1.20E-03   | AP-42, 1.4-3  |
| E13      | Fluoranthene           | 206-44-0   | 3.00E-06  | 3.00E-06   | AP-42, 1.4-3  |
|          | Fluorene               | 86-73-7    | 2.80E-06  | 2.80E-06   | AP-42, 1.4-3  |
|          | Formaldehyde           | 50-00-0    | 7.50E-02  | 7.50E-02   | AP-42, 1.4-3  |
|          | Hexane                 | 110-54-3   | 1.80E+00  | 1.80E+00   | AP-42, 1.4-3  |
|          | Indeno(1,2,3-cd)pyrene | 193-39-5   | 1.80E-06  | 1.80E-06   | AP-42, 1.4-3  |
|          | Naphthalene            | 91-20-3    | 6.10E-04  | 6.10E-04   | AP-42, 1.4-3  |
|          | Phenanathrene          | 85-01-8    | 1.70E-05  | 1.70E-05   | AP-42, 1.4-3  |
|          | Pyrene                 | 129-00-0   | 5.00E-06  | 5.00E-06   | AP-42, 1.4-3  |
|          | Toluene                | 108-88-3   | 3.40E-03  | 3.40E-03   | AP-42, 1.4-3  |
|          | Arsenic                | 7440-38-2  | 2.00E-04  | 2.00E-04   | AP-42, 1.4-4  |
|          | Beryllium              | 7440-41-7  | 1.20E-05  | 1.20E-05   | AP-42, 1.4-4  |
|          | Cadmium                | 7440-43-9  | 1.10E-03  | 1.10E-03   | AP-42, 1.4-4  |
|          | Chromium               | 7440-47-3  | 1.40E-03  | 1.40E-03   | AP-42, 1.4-4  |
|          | Cobalt                 | 7440-48-4  | 8.40E-05  | 8.40E-05   | AP-42, 1.4-4  |
|          | Manganese              | 7439-96-5  | 3.80E-04  | 3.80E-04   | AP-42, 1.4-4  |
|          | Mercury                | 7439-97-6  | 2.60E-04  | 2.60E-04   | AP-42, 1.4-4  |
|          | Nickel                 | 7440-02-0  | 2.10E-03  | 2.10E-03   | AP-42, 1.4-4  |

| Emission | Individual HAP/TAC | CAS       | Natural Gas Emission Factor (lb/10 <sup>6</sup> scf natural gas combusted) |            | Emission      |
|----------|--------------------|-----------|--|------------|---------------|
| Source   | Individual HAI/TAC | CAS       | Uncontrolled   | Controlled | Factor Source |
|          | Selenium           | 7782-49-2 | 2.40E-05   | 2.40E-05   | AP-42, 1.4-4  |

 $E_{(HAP)} = (X) (EF lb/10^6 scf) (1 ton/2000 lb.)$ 

Where:  $E_{(HAP)}$  = emissions (tons) X = the amount of natural gas combusted ( $10^6$  scf) [AP-42 EF (lb/MMBtu) converted to (lb/ $10^6$  scf) natural gas combusted]

E14 and E15: Emission Factors for Tank and totes

| <b>Emission Source</b>   | Pollutant | Emission Factor (lb/gallon) | <b>Emission Factor Source</b>  |
|--|-----------|-----------------------------|--|
| E14 Admixture<br>totes: No more<br>than 7 totes, with a<br>maximum of 2500<br>gallons. | VOC       | N/A                         | Emissions accounted for in<br>the working losses for the<br>storage tanks below using<br>AP-42 evaporative losses. |
| E15 Diesel<br>Storage tank<br>10,000 gallons   | VOC       | N/A                         | Emissions accounted for in<br>the working losses for the<br>storage tanks below using<br>AP-42 evaporative losses. |

## 7. Insignificant Activities

| Equipment  | Quantity | PTE (tpy)       | <b>Basis for Exemption</b>     |
|--|----------|-----------------|--------------------------------|
| E13 Water heater, Power Flame Burner,<br>CR2-G-20B, natural gas indirect fired<br>heat exchanger 2.8 MMBtu/hr, Pearson<br>P-15-15W, Scotch Firebox | 1        | 1.20 NOx        | Regulation 1.02,<br>Appendix A |
| E14-A Chemical Admixtures totes<br>Master Glenium 7511 (850 gallons)   | 1        |                 |                                |
| E14-B Chemical admixture tote<br>Master Pozzolith 700N (850<br>gallons)  | 1        |                 |                                |
| E14-C Chemical admixture tote<br>Master Air AE 200 (500 gallons)   | 1        | 2.505.05        | Dec letter 100                 |
| E14-D Chemical admixture tote<br>Master Set Delvo (500 gallons)  | 1        | 3.50E-05<br>VOC | Regulation 1.02,<br>Appendix A |
| E14-E Chemical admixture tote<br>Master Matrix VMA 362 (362 gallons)   | 1        |                 |                                |
| E14-F Chemical admixture tote<br>Master Set AC 122 (2500 gallons)  | 1        |                 |                                |
| E14-G Chemical admixture tote<br>Master Set AC 534 (2500 gallons)  | 1        |                 |                                |
| E15 Diesel Fuel storage tank, 10,000 gal   | 1        | 0.0744<br>VOC   | Regulation 1.02,<br>Appendix A |

- 1) Insignificant activities identified in District Regulation 1.02, Appendix A, may be subject to size or production rate disclosure requirements.
- 2) Insignificant activities identified in District Regulation 1.02, Appendix A shall comply with generally applicable requirements.
- 3) The owner or operator shall annually submit an updated list of insignificant activities that occurred during the preceding year, with the compliance certification due April 15<sup>th</sup>.
- 4) Emissions from Insignificant Activities shall be reported in conjunction with the reporting of annual emissions of the facility as required by the District.
- 5) The owner or operator may elect to monitor actual throughputs for each of the insignificant activities and calculate actual annual emissions, or use Potential to Emit (PTE) as the annual emissions for each piece of equipment.

The District has determined that no monitoring, record keeping, or reporting requirements apply to the insignificant activities listed, except for the equipment that has an applicable regulation and permitted under an insignificant activity (IA) unit.

## 8. Basis of Regulation Applicability for IA units

## a. **Emission Unit IA1** – Storage Tanks

## i. **Equipment**

| Emission<br>Point | Description   | Applicable<br>Regulation | Basis for Applicability  |
|-------------------|---|--------------------------|--|
| E14-A             | Chemical admixture tote<br>Master Glenium 7511 (850<br>gallons)   |                          | Regulation 7.12 establishes<br>the requirements for new<br>storage vessels for VOC |
| E14-B             | Chemical admixture tote<br>Master Pozzolith 700N (850<br>gallons) |                          | compounds that commenced construction or modification on or after April 19, 1972.  |
| E14-C             | Chemical admixture tote<br>Master Air AE 200 (500 gallons)        |                          |  |
| E14-D             | Chemical admixture tote<br>Master Set Delvo (500 gallons)         |                          |  |
| E14-E             | Chemical admixture tote<br>Master Matrix VMA 362 (362<br>gallons) | 7.12                     |  |
| E14-F             | Chemical admixture tote<br>Master Set AC 122 (2500<br>gallons)    |                          |  |
| E14-G             | Chemical admixture tote<br>Master Set AC 534 (2500<br>gallons)    |                          |  |
| E15               | Diesel Fuel Storage tank (10,000 gallons)                         |                          |  |

## ii. Standards/Operating Limits

#### 1) **VOC**

(a) Regulation 7.12, section 3.3 establishes equipment standards for VOC storage vessels

## b. **Emission Unit IA2** – Water Heater

## i. **Equipment**

| Emission<br>Point | Description   | Applicable<br>Regulation | Basis for Applicability         |
|-------------------|---|--------------------------|---------------------------------|
| E13               | Indirect fired heat exchanger - water heater, Power Flame | 7.06                     | Regulation 7.06 establishes the |

| Emission<br>Point | Description   | Applicable<br>Regulation | Basis for Applicability   |
|-------------------|---|--------------------------|---|
|                   | Burner, CR2-G-20B, natural gas<br>2.8 MMBtu/hr, Pearson<br>P-15-15W, Scotch Firebox |                          | requirements for indirect<br>heat exchanger having<br>input capacity of more<br>than one million BTU per<br>hour commenced after<br>September 1, 1976 |

## ii. Standards/Operating Limits

## 1) **Opacity**

(a) Regulation 7.06, section 4.2 establishes opacity standards for the boilers.

#### 2) **PM**

(a) Indirect water heater, the 2.8 MMBtu/hr (boiler), installed in 1997, is subject to Regulation 7.06. The emission standard for PM is determined in accordance with Regulation 7.06, section 4.1.1 as follows:

Total Heat Input Capacity = 2.8 MMBtu/hr PM limit = 0.56 lb/MMBtu

#### 3) **SO**<sub>2</sub>

(a) Indirect water heater, the 2.8 MMBtu/hr (boiler), installed in 1997, is subject to Regulation 7.06. The emission standard for SO<sub>2</sub> is determined in accordance with Regulation 7.06, section 5.1.1 as follows:

Total Heat Input Capacity = 2.8 MMBtu/hr  $SO_2 \text{ limit} = 1.0 \text{ lb/MMBtu}$